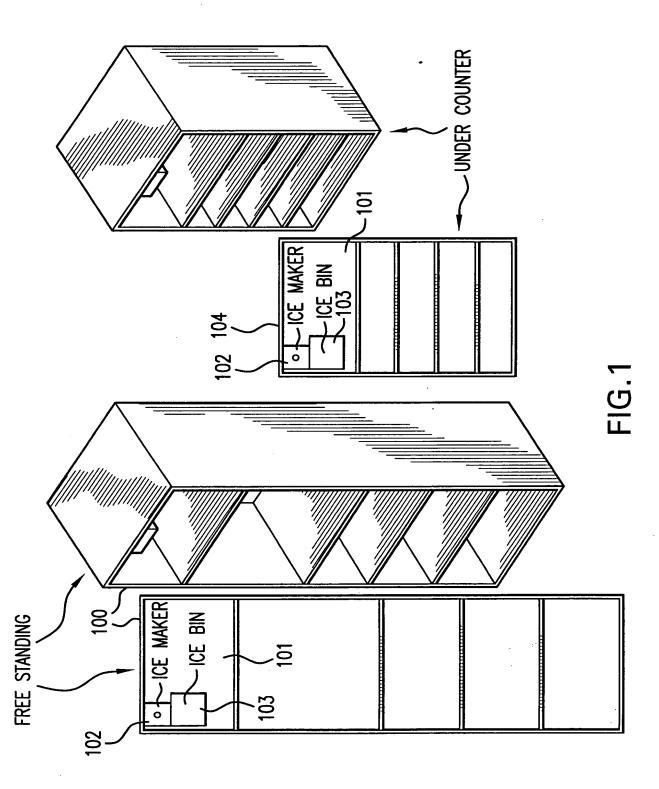
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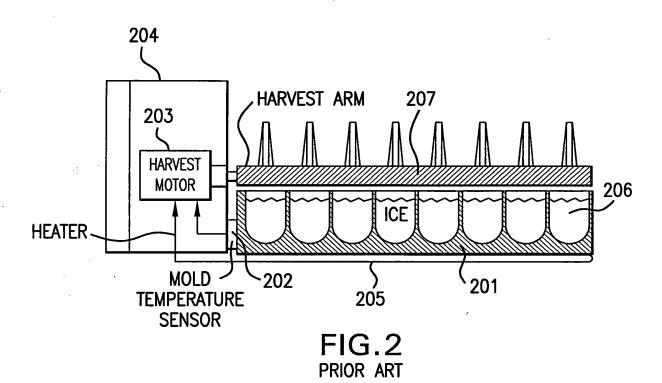
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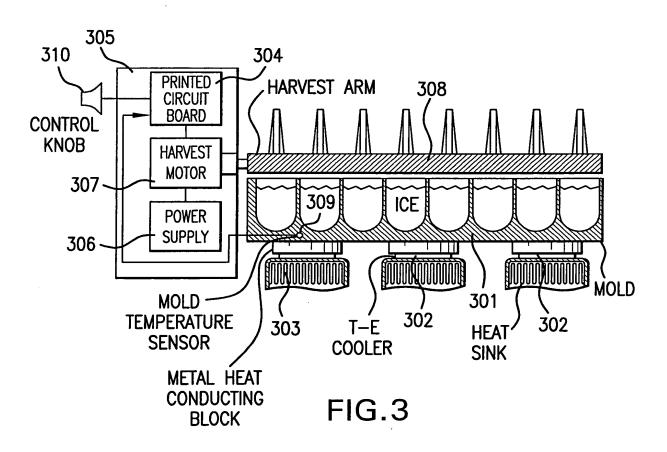


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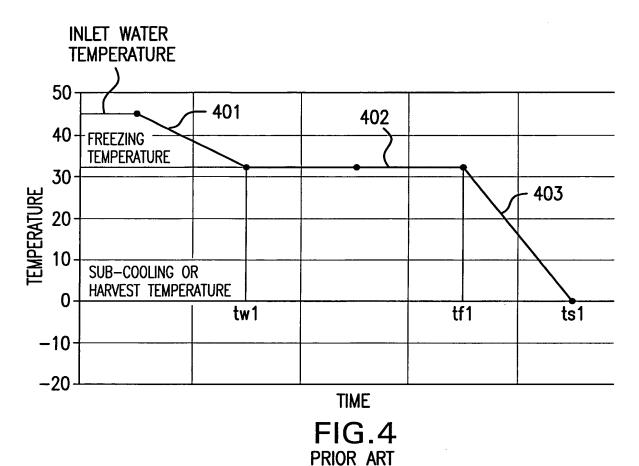


tor(s): Joseph R. Adamski

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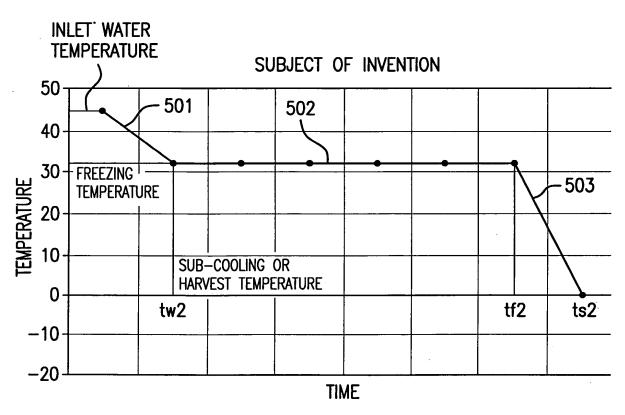


FIG.5

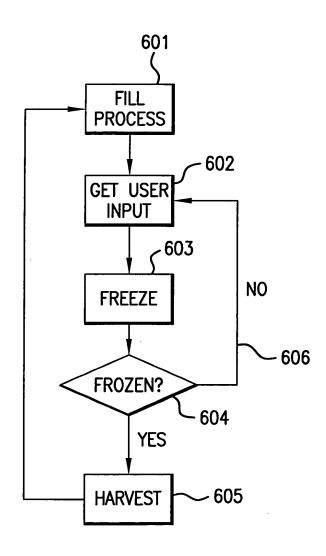
: Joseph R. Adamski

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VARIABLE RATE AND CLARITY ICEMAKING APPARATUS



OVERALL ICEMAKING PROCESS FLOW CHART

FIG.6

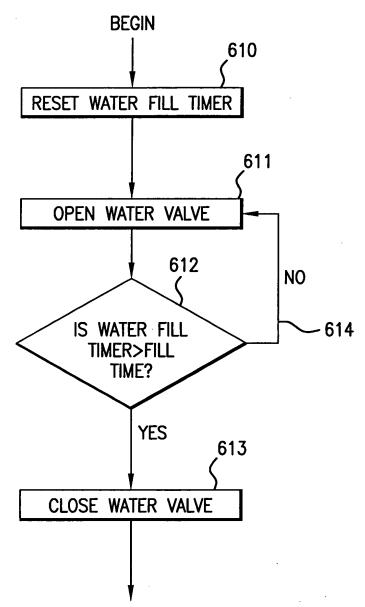
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VARIABLE RATE AND CLARITY ICEMAKING APPARATUS



GO ONWARD TO FREEZE PROCESS

FILL PROCESS

FIG.6A

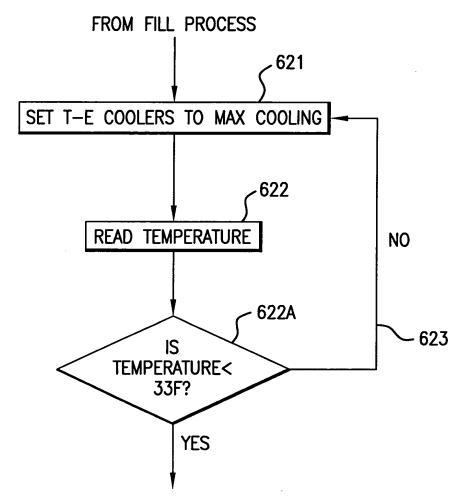
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VARIABLE RATE AND CLARITY ICEMAKING APPARATUS



GO ONWARD TO CLEAR ICE MAKING PROCESS

INLET WATER COOLING PROCESS

FIG.6B

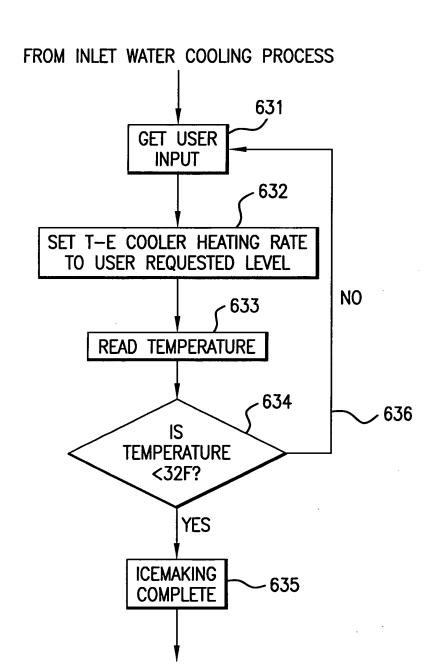
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VARIABLE RATE AND CLARITY ICEMAKING APPARATUS



GO ONWARD TO SUB-COOLING PROCESS

CLEAR ICEMAKING PROCESS

FIG.6C

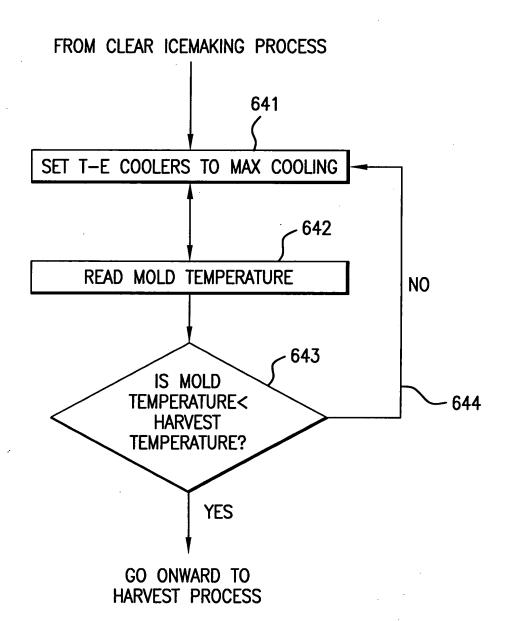
Joseph R. Adamski

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VARIABLE RATE AND CLARITY ICEMAKING APPARATUS



ICE CUBE SUB-COOLING PROCESS

FIG.6D

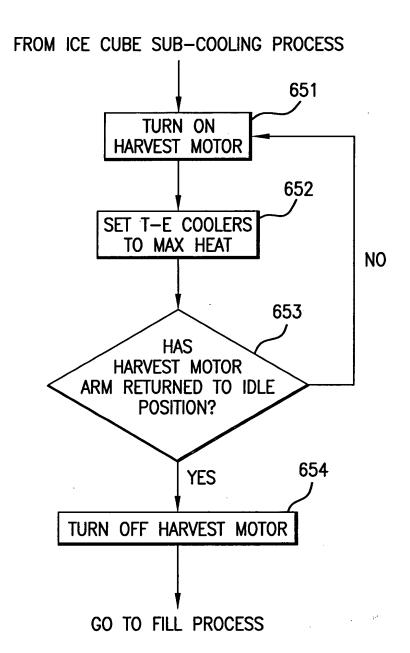
Joseph R. Adamski

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VARIABLE RATE AND CLARITY ICEMAKING APPARATUS



HARVEST PROCESS

FIG.6E